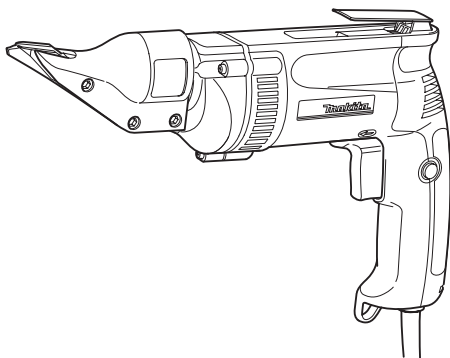


INSTRUCTION MANUAL



Straight Shear JS1300



DOUBLE INSULATION



Read before use.

SPECIFICATIONS

Model		JS1300
Max. cutting capacities	Steel up to 400 N/mm ²	1.3 mm (18 ga.)
	Steel up to 600 N/mm ²	1.0 mm (20 ga.)
	Steel up to 800 N/mm ²	0.5 mm (26 ga.)
	Aluminum up to 200 N/mm ²	2.5 mm (13 ga.)
Strokes per minute (min ⁻¹)		0 - 2,500
Overall length		302 mm
Net weight		1.8 kg
Safety class		□/II

- Due to our continuing program of research and development, the specifications herein are subject to change without notice.
- Specifications may differ from country to country.
- Weight according to EPTA-Procedure 01/2014

Symbols

The followings show the symbols used for the equipment. Be sure that you understand their meaning before use.



Read instruction manual.



DOUBLE INSULATION



Only for EU countries
Do not dispose of electric equipment together with household waste material! In observance of the European Directive, on Waste Electric and Electronic Equipment and its implementation in accordance with national law, electric equipment that have reached the end of their life must be collected separately and returned to an environmentally compatible recycling facility.

Intended use

The tool is intended for cutting sheet steel and stainless sheet steel.

Power supply

The tool should be connected only to a power supply of the same voltage as indicated on the nameplate, and can only be operated on single-phase AC supply. They are double-insulated and can, therefore, also be used from sockets without earth wire.

General power tool safety warnings

⚠ WARNING: Read all safety warnings, instructions, illustrations and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

Work area safety

1. **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
3. **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

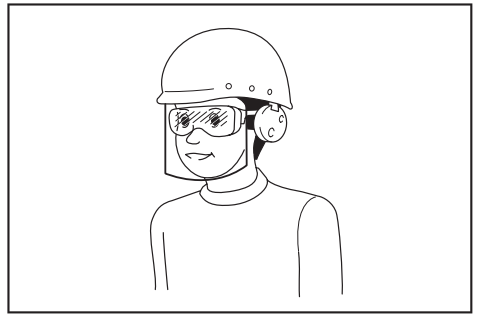
Electrical safety

1. **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
2. **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
3. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
4. **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
5. **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
6. **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** Use of an RCD reduces the risk of electric shock.

7. **Use of power supply via an RCD with a rated residual current of 30 mA or less is always recommended.**
8. **Power tools can produce electromagnetic fields (EMF) that are not harmful to the user.** However, users of pacemakers and other similar medical devices should contact the maker of their device and/or doctor for advice before operating this power tool.
9. **Do not touch the power plug with wet hands.**
10. **If the cord is damaged, have it replaced by the manufacturer or his agent in order to avoid a safety hazard.**

Personal safety

1. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
2. **Use personal protective equipment. Always wear eye protection.** Protective equipment such as a dust mask, non-skid safety shoes, hard hat or hearing protection used for appropriate conditions will reduce personal injuries.
3. **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
4. **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
5. **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
6. **Dress properly. Do not wear loose clothing or jewellery. Keep your hair and clothing away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
7. **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.
8. **Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles.** A careless action can cause severe injury within a fraction of a second.
9. **Always wear protective goggles to protect your eyes from injury when using power tools. The goggles must comply with ANSI Z87.1 in the USA, EN 166 in Europe, or AS/NZS 1336 in Australia/New Zealand. In Australia/New Zealand, it is legally required to wear a face shield to protect your face, too.**



It is an employer's responsibility to enforce the use of appropriate safety protective equipments by the tool operators and by other persons in the immediate working area.

Power tool use and care

1. **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
2. **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
3. **Disconnect the plug from the power source and/or remove the battery pack, if detachable, from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
4. **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
5. **Maintain power tools and accessories. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
6. **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
7. **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.
8. **Keep handles and grasping surfaces dry, clean and free from oil and grease.** Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.
9. **When using the tool, do not wear cloth work gloves which may be entangled.** The entanglement of cloth work gloves in the moving parts may result in personal injury.

Service

1. Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.
2. Follow instruction for lubricating and changing accessories.

SHEAR SAFETY WARNINGS

1. Hold the tool firmly.
2. Secure the workpiece firmly.
3. Keep hands away from moving parts.
4. Edges and chips of the workpiece are sharp. Wear gloves. It is also recommended that you put on thickly bottomed shoes to prevent injury.
5. Do not put the tool on the chips of the workpiece. Otherwise it can cause damage and trouble on the tool.
6. Do not leave the tool running. Operate the tool only when hand-held.
7. Always be sure you have a firm footing. Be sure no one is below when using the tool in high locations.
8. Do not touch the blade or the workpiece immediately after operation; they may be extremely hot and could burn your skin.
9. Avoid cutting electrical wires. It can cause serious accident by electric shock.
10. Do not operate the tool at no-load unnecessarily.

SAVE THESE INSTRUCTIONS.

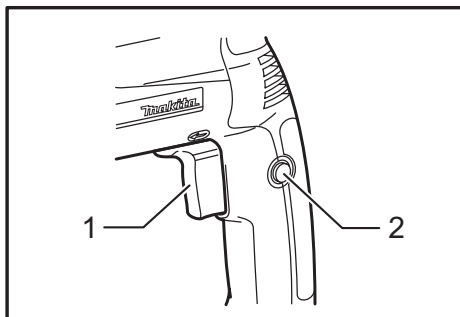
⚠WARNING: DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to safety rules for the subject product. **MISUSE** or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

FUNCTIONAL DESCRIPTION

⚠CAUTION:

- Always be sure that the tool is switched off and unplugged before adjusting or checking function on the tool.

Switch action



► 1. Switch trigger 2. Lock button

⚠CAUTION:

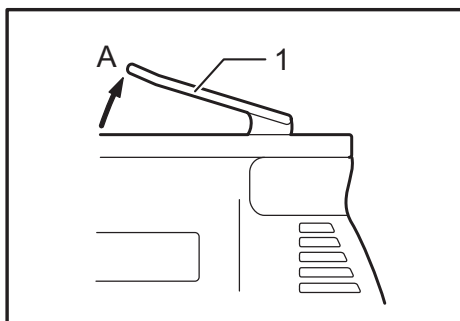
- Before plugging in the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.

To start the tool, simply pull the switch trigger. Tool speed is increased by increasing pressure on the switch trigger. Release the switch trigger to stop.

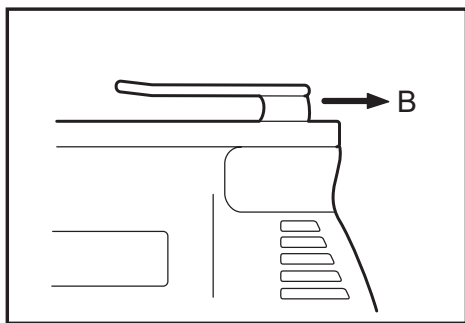
For continuous operation, pull the switch trigger and then push in the lock button.

To stop the tool from the locked position, pull the switch trigger fully, then release it.

Hook



► 1. Hook



The hook is convenient for temporary hanging the tool. When using the hook, pull it out in "A" direction and then push it in "B" direction to secure in place. When not using the hook, return it back to its initial position by following the above procedures in reverse.

ASSEMBLY

⚠ CAUTION:

- Always be sure that the tool is switched off and unplugged before carrying out any work on the tool.

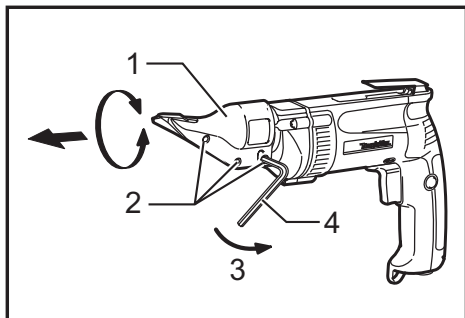
Replacement of blades

⚠ CAUTION:

- Never remove the blades with bare hands. Wear gloves. Otherwise it can cause injury.

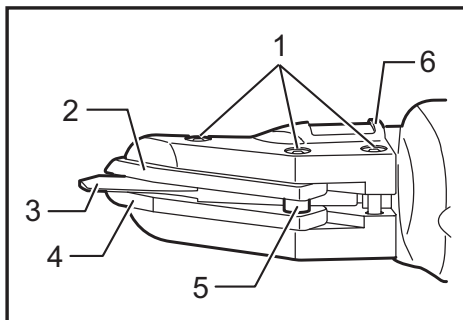
Removing cutting head

Use the hex wrench to loosen the three screws which secure the cutting head. Pull the cutting head straight out to remove it with turning it left and right alternately.



- 1. Cutting head 2. Screws 3. Loosen 4. Hex wrench

Removing shear blades

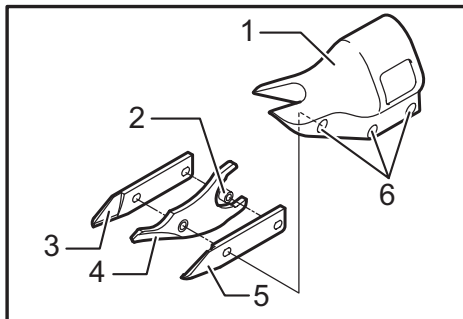


- 1. Screws 2. Side blade L 3. Center blade 4. Side blade R 5. Sleeve 6. Cutting head

Remove the three screws which hold the cutting head. When removing the second screw, be careful not to fall the sleeve. Then the blades can be removed easily. When removing the blades, hold the blades and the sleeve so that they do not fall from the cutting head.

Installing shear blades

Install the sleeve and tighten the three screws after inserting the center blade, side blade L & R into the cutting head. In this process, the screw heads should be protruding 2 - 3 mm from the cutting head surface.



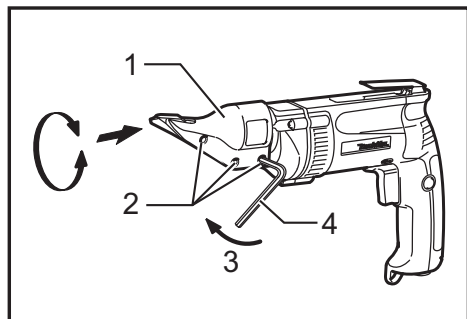
- 1. Cutting head 2. Sleeve 3. Side blade R 4. Center blade 5. Side blade L 6. Screws

If you will tighten the screws excessively, the cutting head cannot be installed to the tool.

Installing cutting head

⚠ CAUTION:

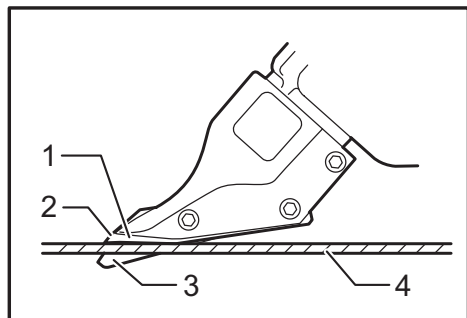
- Secure the cutting head firmly. Otherwise it can rotate during operation and can cause serious injury.



► 1. Cutting head 2. Screws 3. Tighten 4. Hex wrench

Insert the cutting head into the tool with turning it left and right alternately. Then tighten the three screws with the hex wrench.

OPERATION



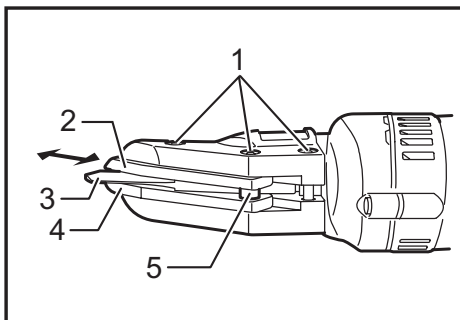
► 1. Side blade surface 2. Side blades 3. Center blade 4. Workpiece

⚠ CAUTION:

- Edges and chips of the workpiece are sharp. Wear gloves. Otherwise it can cause injury.

Secure the workpiece firmly. Move the tool forward keeping the side blades flush with the workpiece surface.

Adjusting shear blade



► 1. Screws 2. Side blade L 3. Center blade 4. Side blade R 5. Sleeve

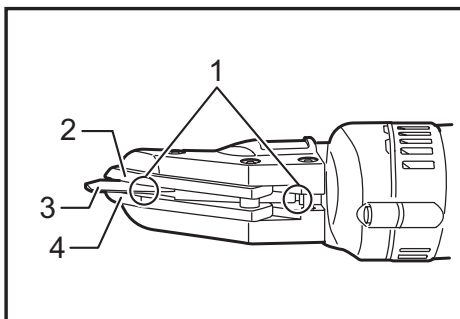
Adjust the side blade L so that the curl of waste material does not contact the cutting head or the workpiece. Use the hex wrench to loosen the three screws which hold the cutting head. Move the side blade L back and forth to adjust it. Then tighten the three screws with the hex wrench.

MAINTENANCE

⚠ CAUTION:

- Always be sure that the tool is switched off and unplugged before attempting to perform inspection or maintenance.
- Never use gasoline, benzene, thinner, alcohol or the like. Discoloration, deformation or cracks may result.

Lubrication



► 1. Lubricate 2. Side blade L 3. Center blade 4. Side blade R

Before operation, lubricate the contact point of the center blade and the side blades R/L. And, also lubricate the point of the center blade near the cutting head. To keep good cutting performance, use lubricant from time to time during operation. To maintain product SAFETY and RELIABILITY, repairs, carbon brush inspection and replacement, any other maintenance or adjustment should be performed by Makita Authorized Service Centers, always using Makita replacement parts.

OPTIONAL ACCESSORIES

CAUTION:

- These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita Service Center.

- Center blade
- Side blade R
- Side blade L
- Hex wrench
- Shear head 16 set

NOTE:

- Some items in the list may be included in the tool package as standard accessories. They may differ from country to country.

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